

# 4MBI340VF-120R-50

IGBT Modules

## IGBT Power Module (V series)

1200V/340A/IGBT,  $\pm 600V/340A/RB$ -IGBT, 4-in-1 package

■ Features

- Higher efficiency
- Optimized Advanced T-type circuit
- Low inductance module structure

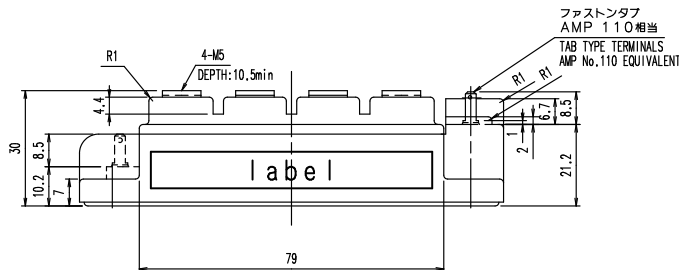
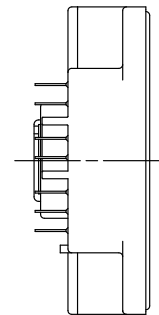
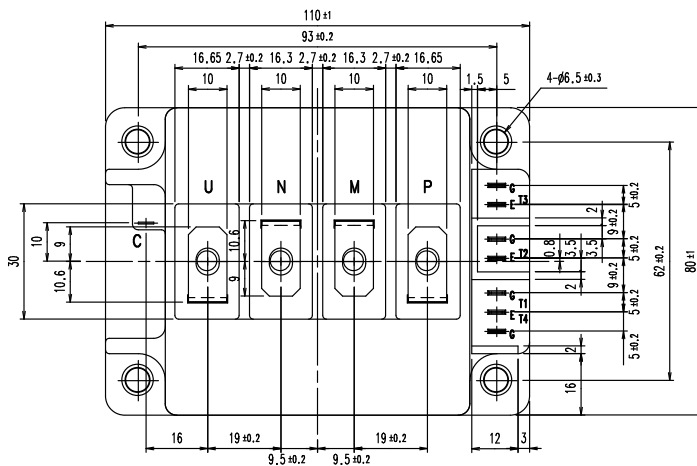
■ Applications

- Inverter for motor drive
- Uninterruptible power supply
- Power conditioner



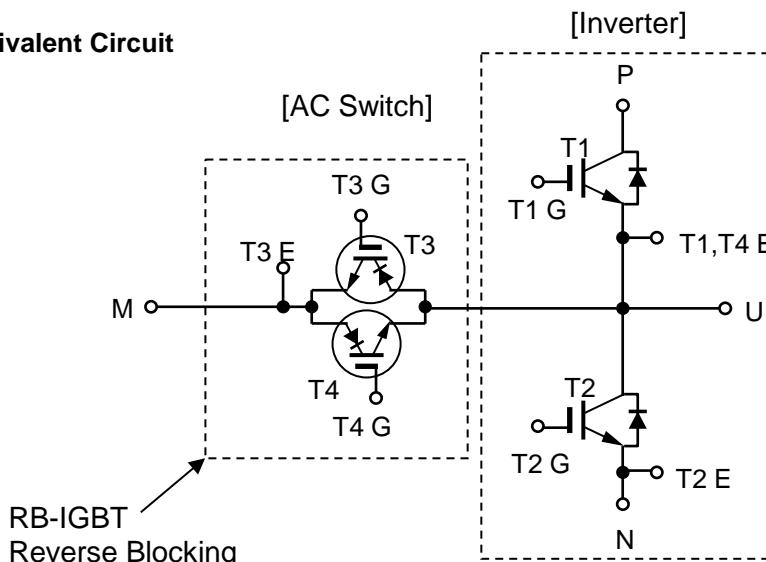
■ Outline drawing

(Unit : mm)



Weight: 460g (typ.)

■ Equivalent Circuit



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**IGBT Modules**
**■ Absolute Maximum Ratings (at  $T_c = 25^\circ\text{C}$  unless otherwise specified)**

Item		Symbol	Condition		Maximum Rating	Unit	
Inverter	Collector-Emitter voltage	$V_{CES}$			1200	V	
	Gate-Emitter voltage	$V_{GES}$			$\pm 20$	V	
	Collector current	IGBT	$I_C$	Continuous	$T_c = 80^\circ\text{C}$	340	A
			$I_C$ pulse	1ms	$T_c = 80^\circ\text{C}$	600	
		FWD	$-I_C$			340	
			$-I_C$ pulse			600	
	Collector power dissipation	$P_C$	1 device		1500	W	
	Junction temperature	$T_{vj}$			175	$^\circ\text{C}$	
Operating temperature (under switching conditions)	$T_{vjop}$			150			
AC Switch	Collector-Emitter voltage	$V_{CES}$			$\pm 600$	V	
	Gate-Emitter voltage	$V_{GES}$			$\pm 20$	V	
	Collector current		$I_C$	Continuous	$T_c = 80^\circ\text{C}$	340	A
			$I_C$ pulse	1ms	$T_c = 80^\circ\text{C}$	600	
	Collector power dissipation	$P_C$	1 device		1500	W	
	Junction temperature	$T_{vj}$			150	$^\circ\text{C}$	
	Operating temperature (under switching conditions)	$T_{vjop}$			125		
	Case temperature	$T_c$			125		
Storage temperature	$T_{stg}$			$-40 \sim +125$			
Isolation voltage	between terminal and copper base (*1)	$V_{iso}$	AC : 1min.		2500	VAC	
Screw torque	Mounting (*2)	-	M5 or M6		3.5	Nm	
	Terminal (*3)	-	M5		3.5		

(\*1) All terminals should be connected together during the test.

(\*2) Recommendable value : 2.5-3.5 Nm (M5 or M6)

(\*3) Recommendable value : 2.5-3.5 Nm (M5)

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■ Electrical characteristics (at  $T_{vj}= 25^{\circ}\text{C}$  unless otherwise specified)

Items	Symbols	Conditions	Characteristics			Units		
			min.	typ.	max.			
Inverter	Zero gate voltage collector current	$I_{CES}$	$V_{GE} = 0\text{V}$ $V_{CE} = 1200\text{V}$	-	-	2.0	mA	
	Gate-Emitter leakage current	$I_{GES}$	$V_{GE} = 0\text{V}$ $V_{GE} = \pm 20\text{V}$	-	-	400	nA	
	Gate-Emitter threshold voltage	$V_{GE(th)}$	$V_{CE} = 20\text{V}$ $I_C = 300\text{mA}$	6.0	6.5	7.0	V	
	Collector-Emitter saturation voltage	$V_{CE(sat)}$ (chip)	$V_{GE} = 15\text{V}$ $I_C = 300\text{A}$	$T_{vj} = 25^{\circ}\text{C}$	-	1.85	2.10	V
				$T_{vj} = 125^{\circ}\text{C}$	-	2.20	-	
		$V_{CE(sat)}$ (terminal)	$V_{GE} = 15\text{V}$ $I_C = 300\text{A}$	$T_{vj} = 25^{\circ}\text{C}$	-	2.05	2.35	
				$T_{vj} = 125^{\circ}\text{C}$	-	2.40	-	
	Internal gate resistance	$r_g$	-	-	2.50	-	$\Omega$	
	Input capacitance	$C_{ies}$	$V_{CE} = 10\text{V}, V_{GE} = 0\text{V}, f = 1\text{MHz}$	-	25.2	-	nF	
	Turn-on time	$t_{on}$	SW mode : A $V_{cc} = 400\text{V}$ $I_C = 300\text{A}$	-	0.75	1.30	$\mu\text{s}$	
				-	0.45	0.80		
				-	0.15	-		
	Turn-off time	$t_{off}$	$V_{GE} = \pm 15\text{V}$ $R_G = +10/-1\ \Omega$	-	0.60	1.00	$\mu\text{s}$	
				-	0.10	0.35		
Forward on voltage	$V_F$ (chip)	$I_F = 300\text{A}$	$T_{vj} = 25^{\circ}\text{C}$	-	1.70	1.95	V	
			$T_{vj} = 125^{\circ}\text{C}$	-	1.85	-		
			$T_{vj} = 150^{\circ}\text{C}$	-	1.80	-		
	$V_F$ (terminal)	$I_F = 300\text{A}$	$T_{vj} = 25^{\circ}\text{C}$	-	1.95	2.25		
$T_{vj} = 125^{\circ}\text{C}$			-	2.10	-			
Reverse recovery time	$t_{rr}$	SW mode : B $V_{cc} = 400\text{V}$ $I_F = 300\text{A}$ $V_{GE} = \pm 15\text{V}$ $R_G = +8.2/-39\ \Omega$	-	-	0.3	$\mu\text{s}$		
AC Switch	Zero gate voltage collector current	$I_{CES}$	$V_{GE} = 0\text{V}$ $V_{CE} = 600\text{V}$	-	-	3.0	mA	
	Gate-Emitter leakage current	$I_{GES}$	$V_{CE} = 0\text{V}$ $V_{GE} = \pm 20\text{V}$	-	-	600	nA	
	Gate-Emitter threshold voltage	$V_{GE(th)}$	$V_{CE} = 20\text{V}$ $I_C = 300\text{mA}$	5.5	6.5	7.5	V	
	Collector-Emitter saturation voltage	$V_{CE(sat)}$ (chip)	$V_{GE} = 15\text{V}$ $I_C = 300\text{A}$	$T_{vj} = 25^{\circ}\text{C}$	-	2.45	2.80	V
				$T_{vj} = 125^{\circ}\text{C}$	-	2.60	-	
	$V_{CE(sat)}$ (terminal)	$V_{GE} = 15\text{V}$ $I_C = 300\text{A}$	$T_{vj} = 25^{\circ}\text{C}$	-	2.55	2.95		
			$T_{vj} = 125^{\circ}\text{C}$	-	2.70	-		
	Internal gate resistance	$r_g$	-	-	2.93	-	$\Omega$	
	Input capacitance	$C_{ies}$	$V_{CE} = 10\text{V}, V_{GE} = 0\text{V}, f = 1\text{MHz}$	-	0.5	1.05	nF	
	Turn-on time	$t_{on}$	SW mode : B $V_{cc} = 400\text{V}$ $I_C = 300\text{A}$	-	0.27	0.53	$\mu\text{s}$	
				-	0.12	-		
				-	1.32	3.00		
	Turn-off time	$t_{off}$	$V_{GE} = \pm 15\text{V}$ $R_G = +8.2/-39\ \Omega$	-	0.11	0.35	$\mu\text{s}$	
				-	0.05	-		
Reverse recovery time	$t_{rr}$	SW mode : A $V_{cc} = 400\text{V}$ $I_C = 300\text{A}$ $V_{GE} = \pm 15\text{V}$ $R_G = +10/-1\ \Omega$	-	-	0.3	$\mu\text{s}$		
Internal inductance	$L$	P-N	-	40	-	nH		
		P-M	-	33	-			
		M-N	-	33	-			

■ Thermal resistance characteristics

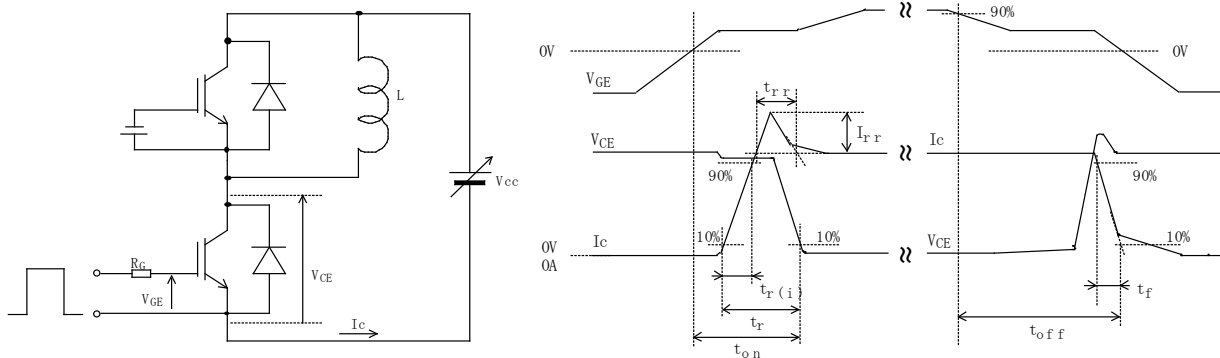
Item	Symbol	Condition	Characteristics			Units
			min.	typ.	max.	
Thermal resistance (1device)	$R_{th(j-c)}$	T1, T2 IGBT	-	-	0.075	$^{\circ}\text{C/W}$
		T1, T2 FWD	-	-	0.112	
		T3, T4 RB-IGBT	-	-	0.084	
Contact thermal resistance (1device) (*1)	$R_{th(c-f)}$	T1, T2	-	0.025	-	$^{\circ}\text{C/W}$
		T3, T4	-	0.017	-	

(\*1) This is the value which is defined mounting on the additional cooling fin with thermal compound.

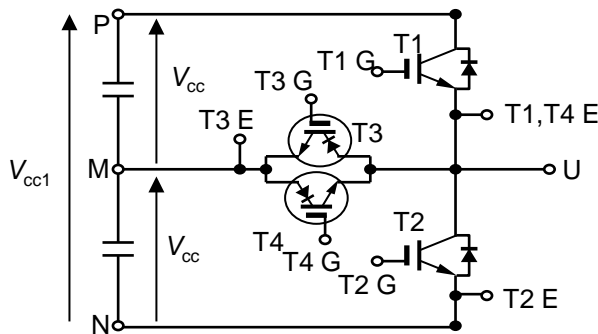
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## Definitions of switching time



## Definitions of switching mode



SW mode	Load L	T1	T2	T3	T4
A	M-U	SW	OFF	OFF	ON
	M-U	OFF	SW	ON	OFF
B	P-U	OFF	OFF	SW	ON
	U-N	OFF	OFF	ON	SW

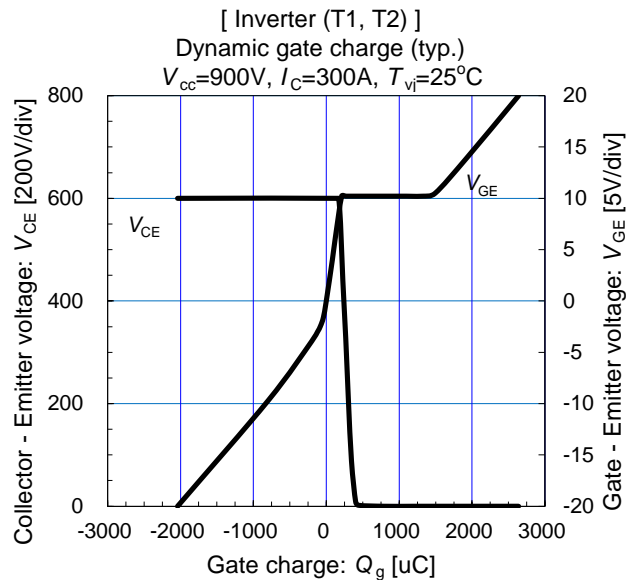
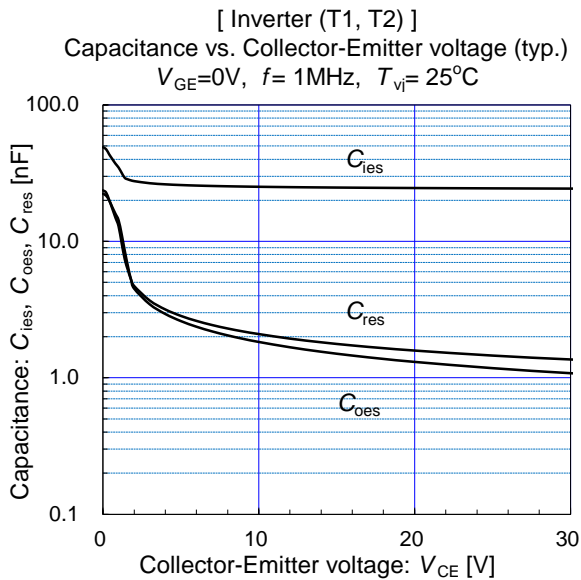
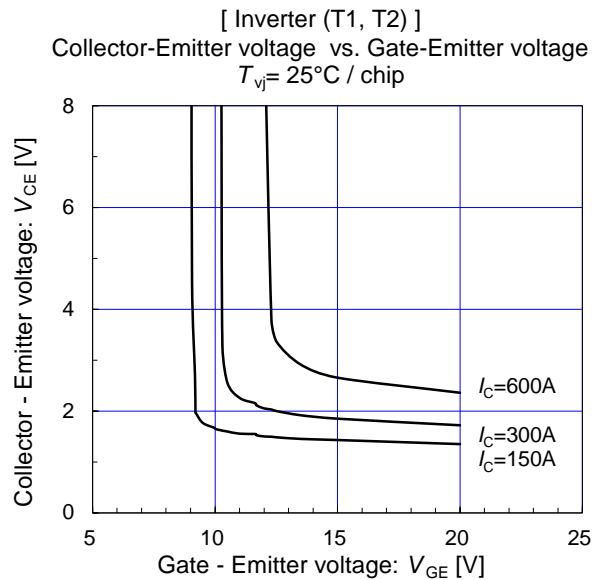
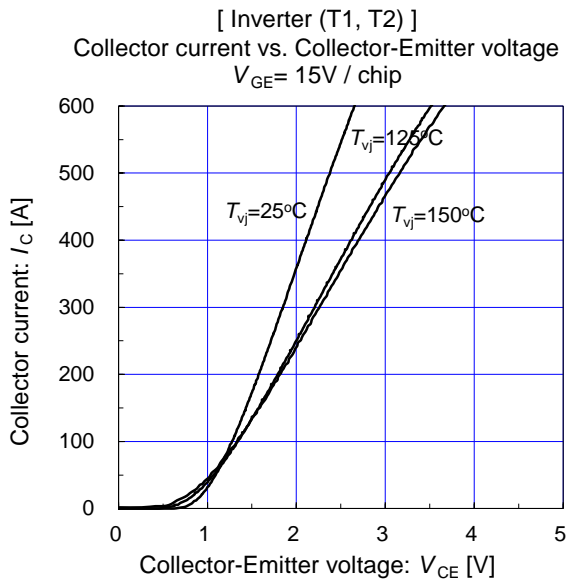
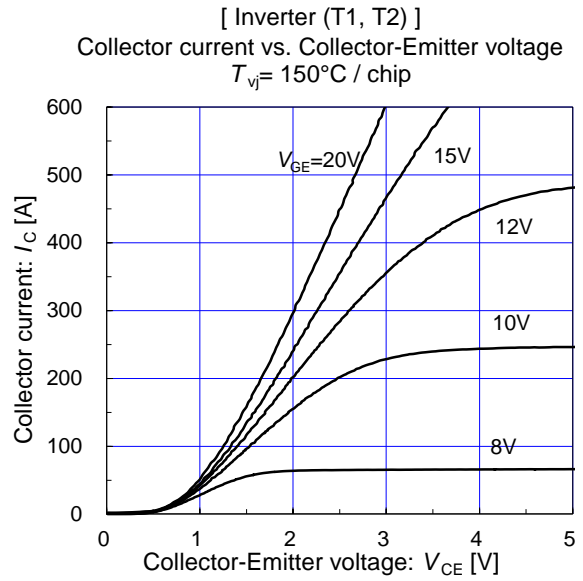
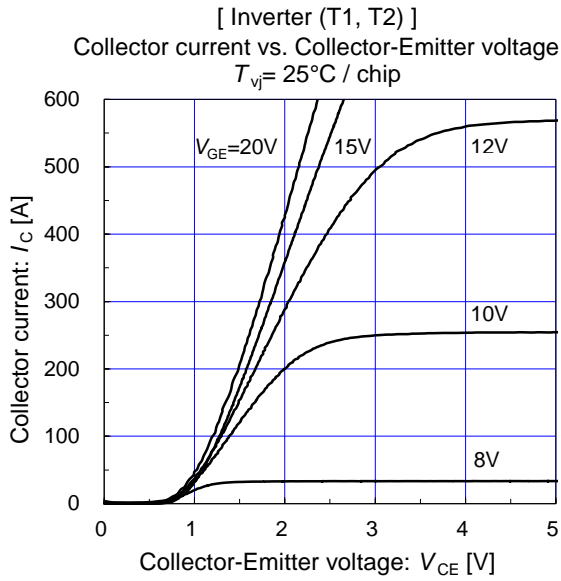
SW: Connect to drive circuit and input gate signal  
 ON: Bias voltage of gate +15V  
 OFF: Reverse bias voltage of gate -15V  
 $V_{cc1} = 2 \times V_{cc}$

### Warning

When reverse voltage is applied to C-E of RB-IGBT without forward gate bias voltage (+VGE), the reverse leakage current at C-E will be large. In order to reduce the reverse leakage current, +VGE should be applied to G-E of RB-IGBT when reverse voltage is being applied to C-E. (Recommended value : +VGE=15V)

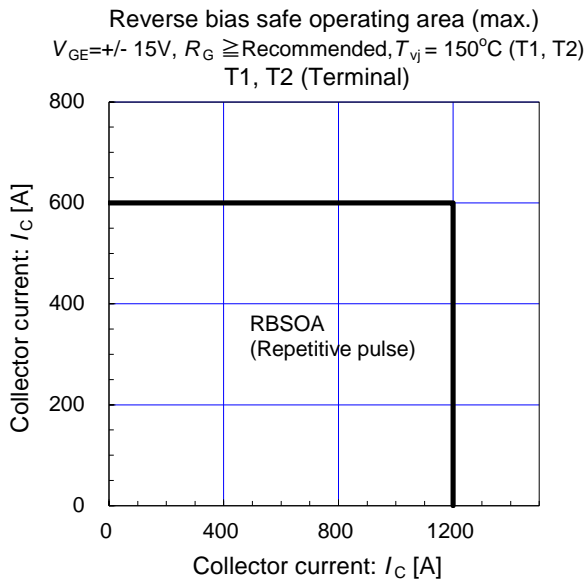
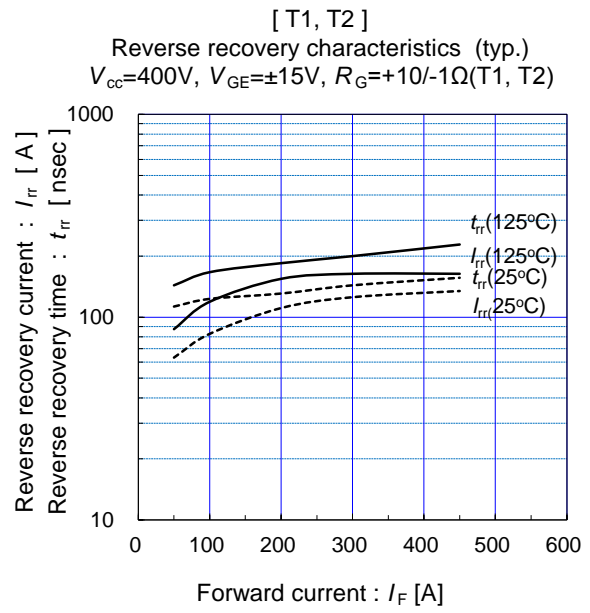
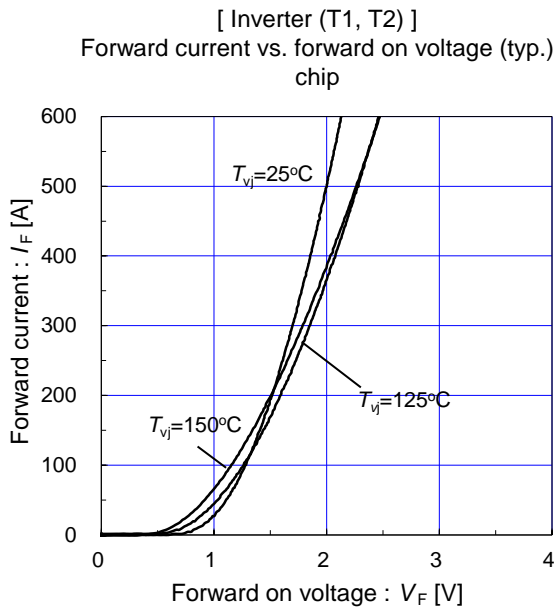
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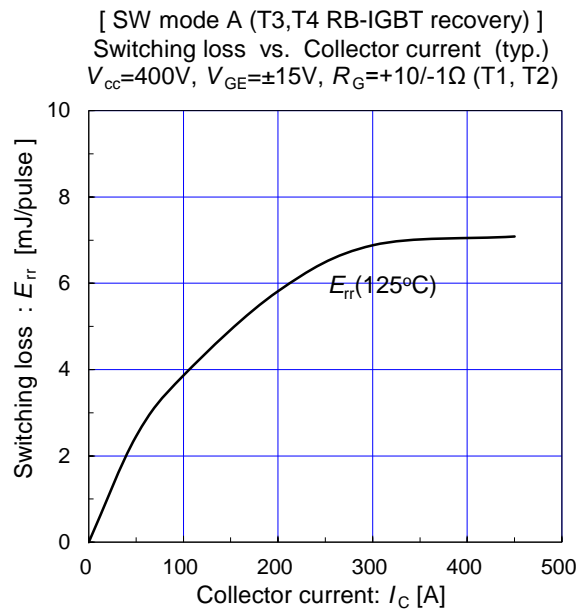
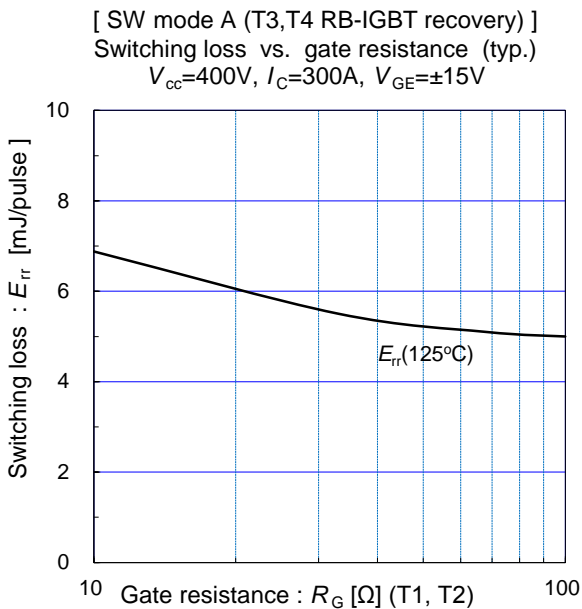
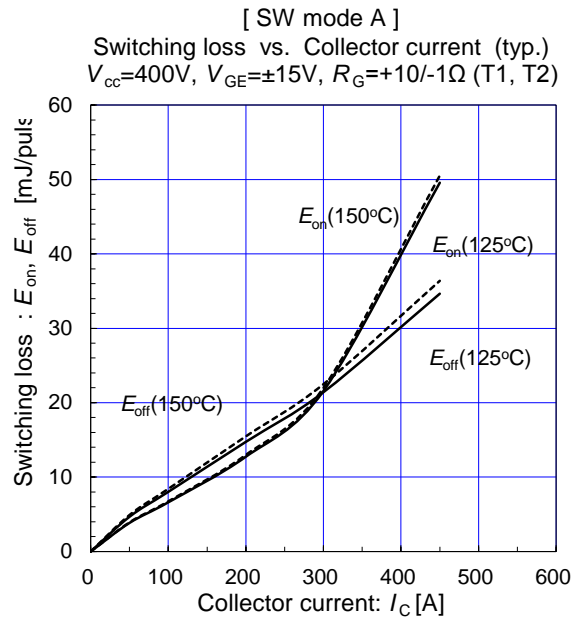
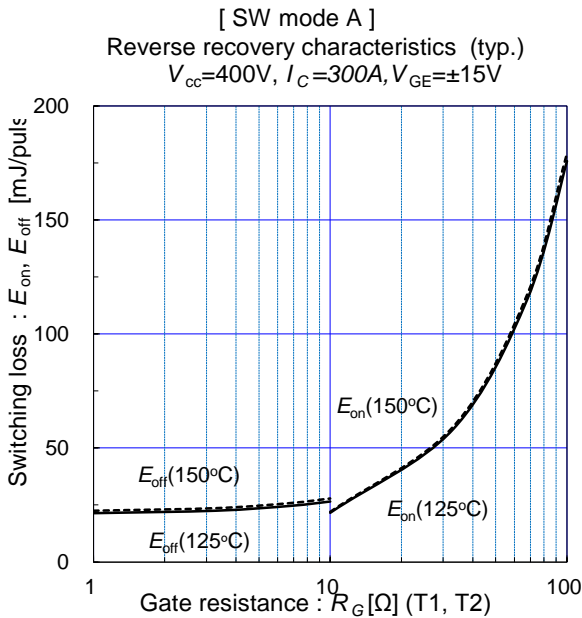
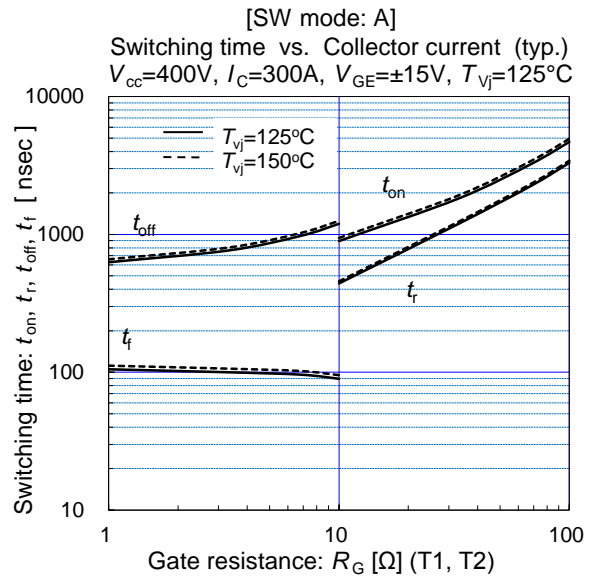
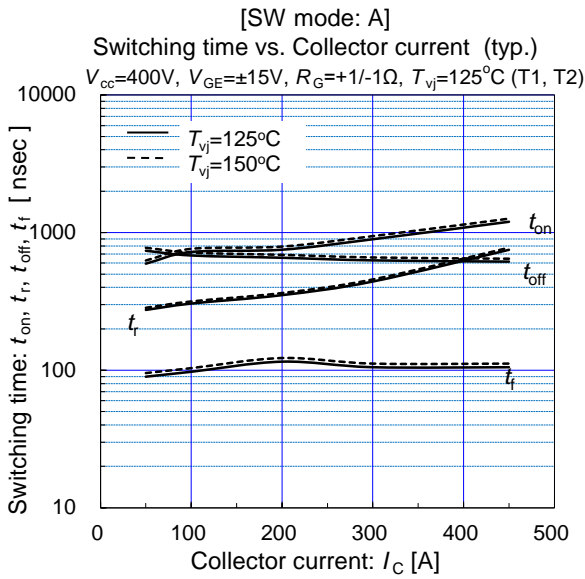
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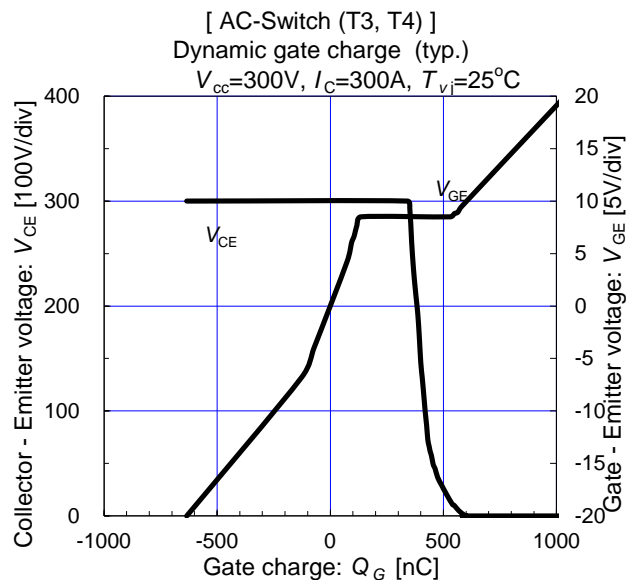
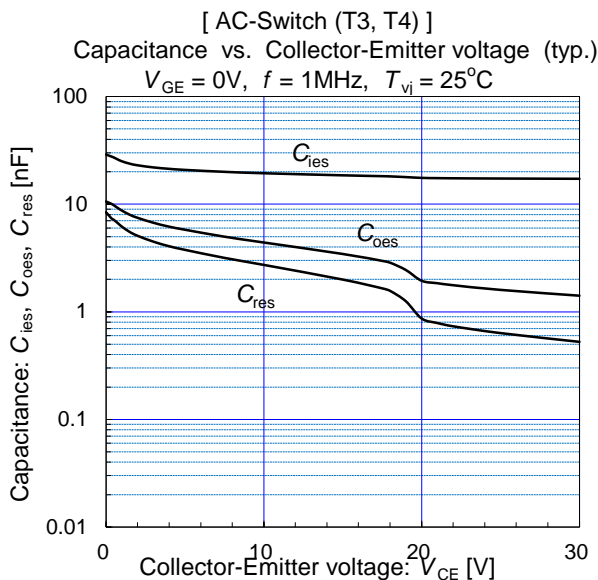
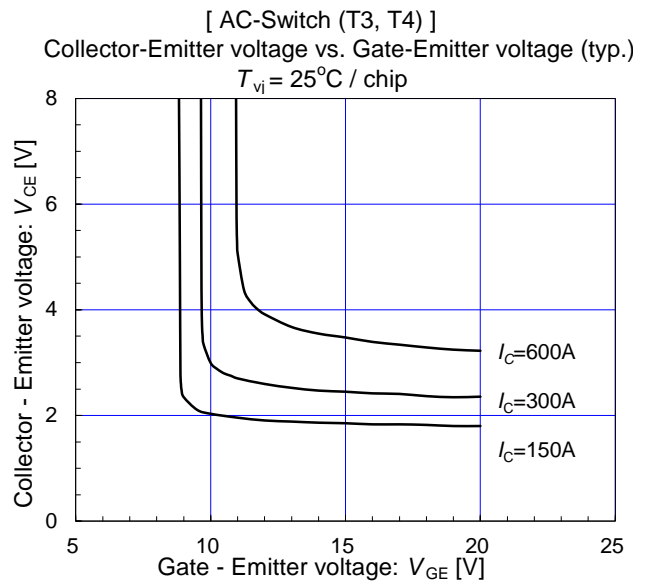
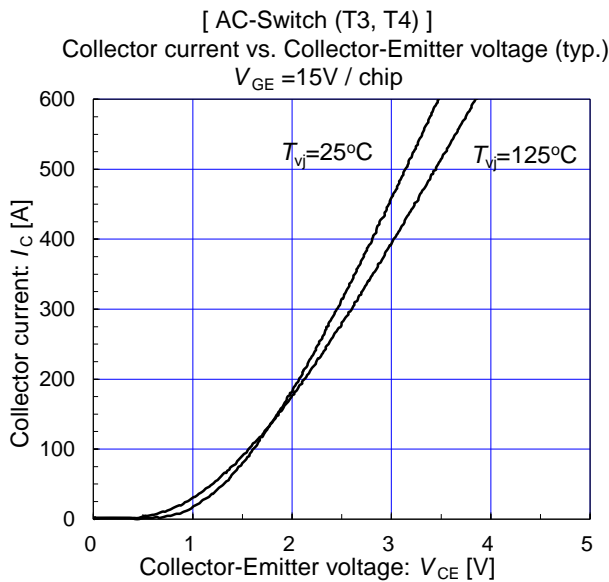
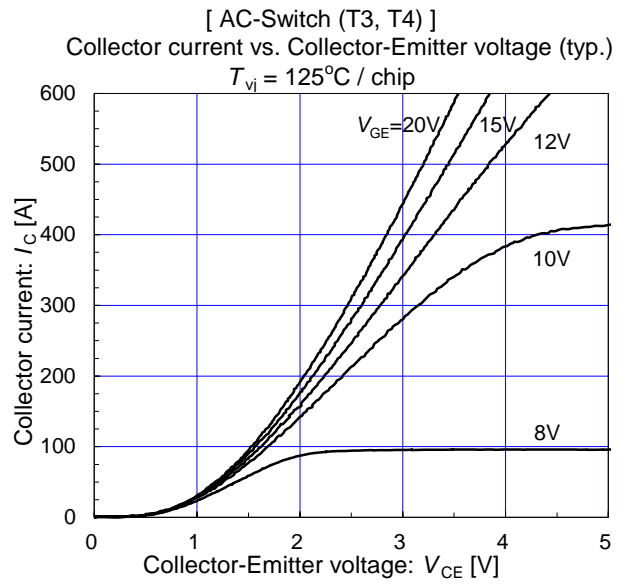
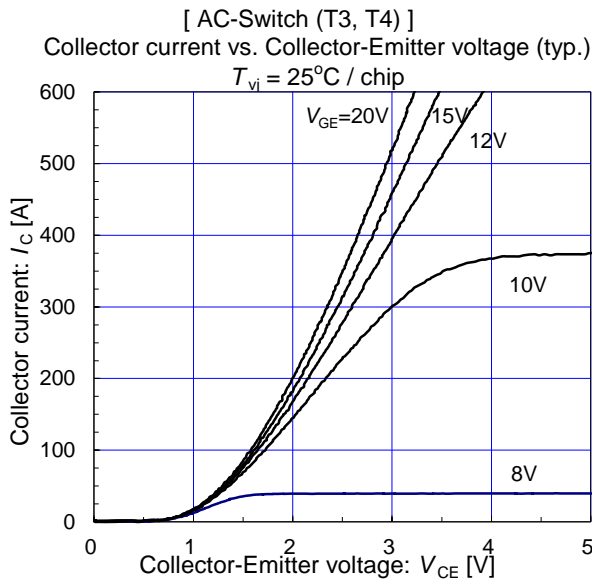
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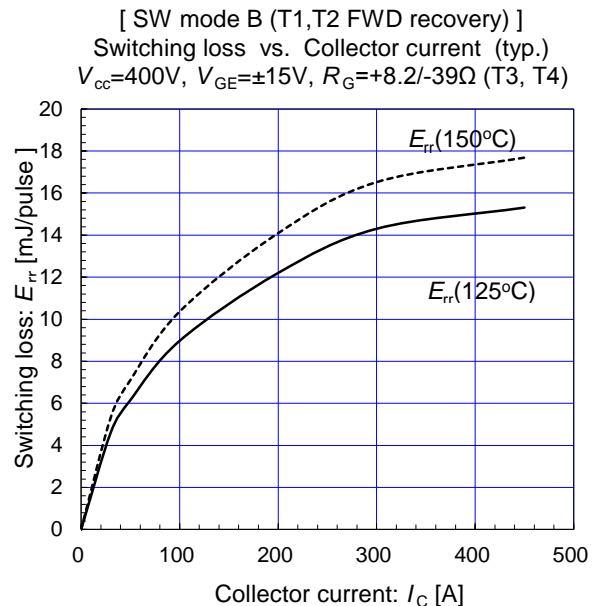
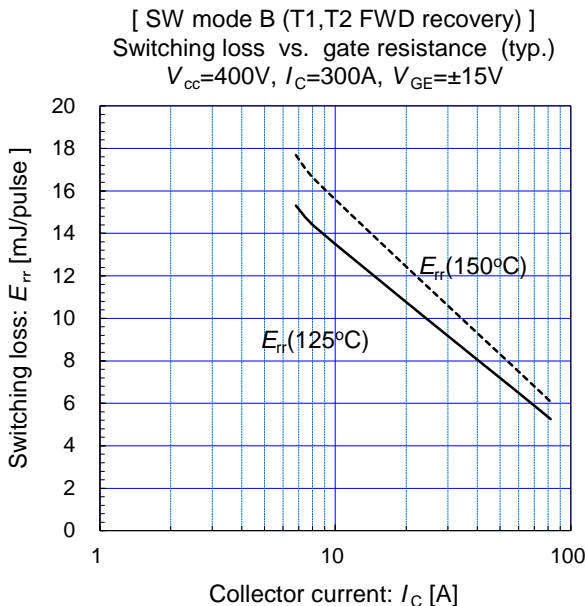
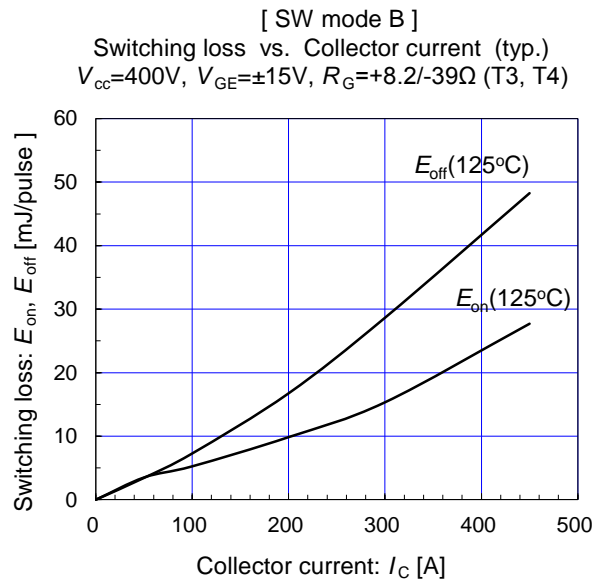
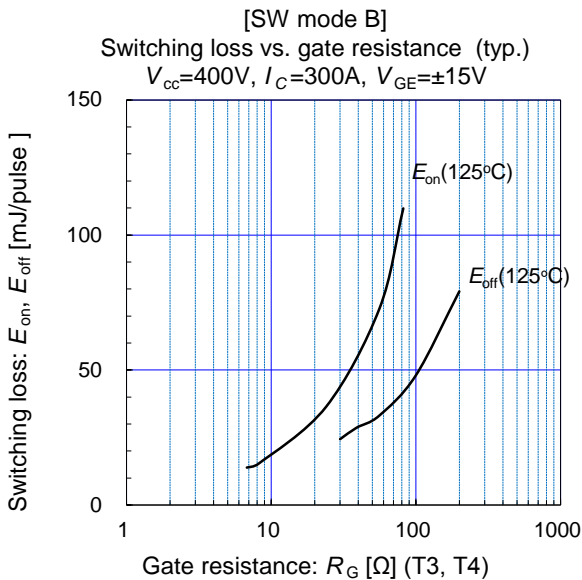
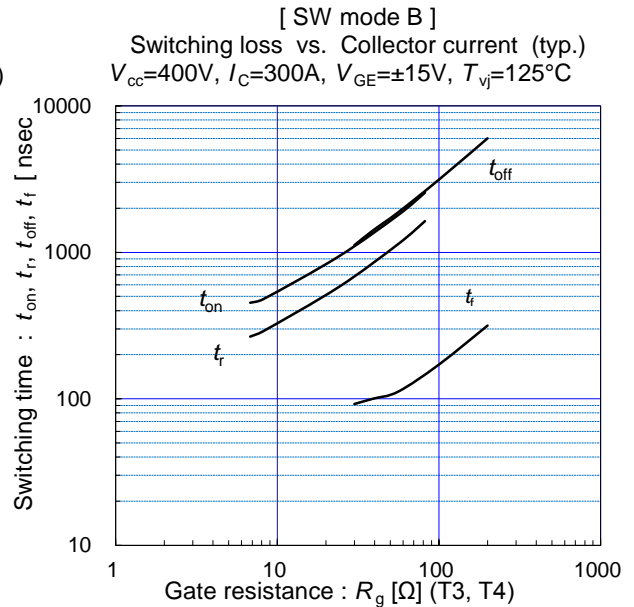
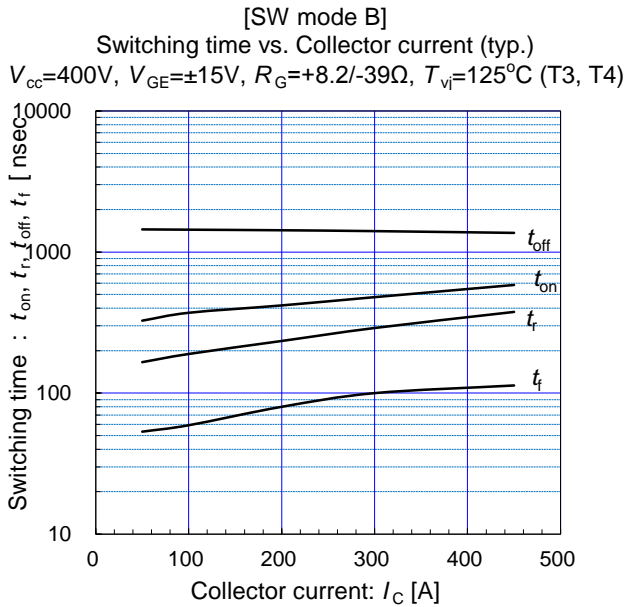
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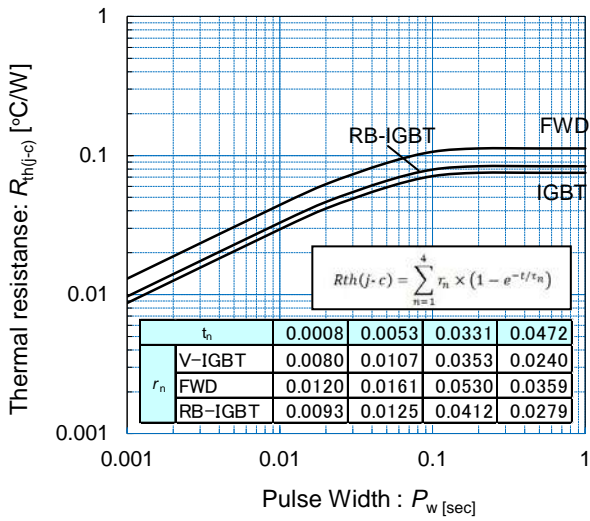
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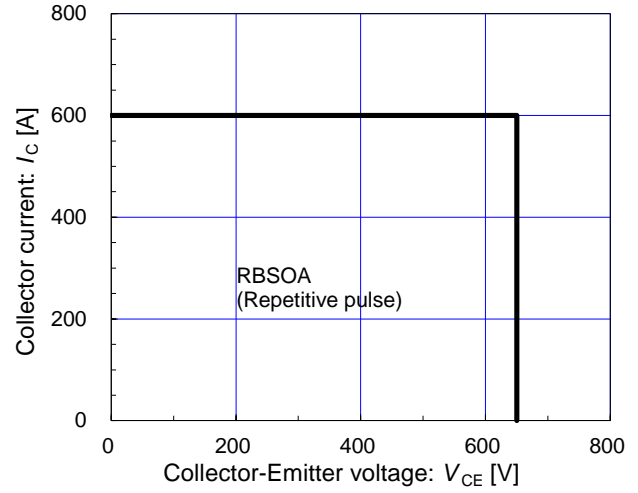
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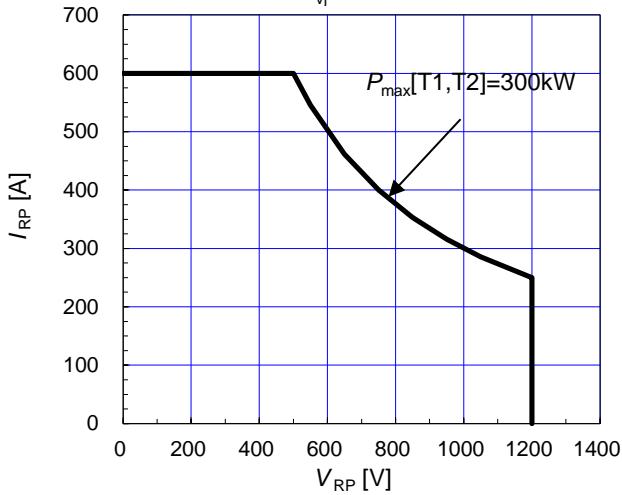
Transient Thermal Resistance (max.)



Reverse bias safe operating area (max.)  
 $V_{GE} = \pm 15V$ ,  $R_G \geq \text{Recommended}$ ,  $T_{vj} = 125^\circ C$  (T3, T4)  
 T3, T4 (Terminal)



Reverse recovery withstand capability for FWD  
 $T_{vj} = 150^\circ C$



Reverse recovery withstand capability for RB-IGBT  
 $T_{vj} = 125^\circ C$

