



Digital Fiber Sensor FS-N10 Series

Instruction Manual



Read this manual before using the product in order to achieve maximum performance. Keep this manual in a safe place after reading it so that it can be used at any time.

<u> </u>	Failure to follow these instructions may lead to death or serious injury.
⚠Warning	Failure to follow these instructions may lead to injury.
<u></u> Caution	Failure to follow these instructions may lead to product damage (product malfunction, etc.)



Provides additional information on proper operation.



This provides useful tips for the feature being described.

See "FS-N10 Series User's Manual" for details on the features of the FS-N10 Series and detailed instructions for configuration

Hints on Correct Use

Warning

- This product is just intended to detect the object(s). Do not use this product for the purpose to protect a human body or a part of human body.
- This product is not intended for use as explosion-proof product. Do not use this product in a hazardous location and/or potentially explosive atmosphere.
- This product uses DC power. Do not apply AC power. The product may explode or burn if an AC voltage is applied.
- Do not wire the amplifier line along with power lines or high-tension lines, as the sensor may malfunction or be damaged due to noise.
- When using a commercially available switching regulator, ground the frame ground terminal and ground terminal.
- Do not use the FS Series outdoors, or in a place where extraneous light can enter the lightreceiving element directly.
- Due to individual dispersion characteristics and the difference in fiber unit models, the maximum sensing distance or displayed value may not be the same on all units.
- If the sensor is used for a long time with the APC function enabled and the LED is imposed with a heavy load, the current consumption of the sensor for light emission will become constant and 'END APC' will be displayed. The sensor can still be used in this case. However, replace the sensor if even small changes in received light intensity should be detected for

Precautions on Regulations and Standards

■ UL Certificate

This product is an UL/C-UL Listed product.

- UL File No. E301717
- NRKH.NRKH7 Category
- Enclosure Type 1 (Based on UL50)

Be sure to consider the following specifications when using this product as an UL/C-UL Listed Product.

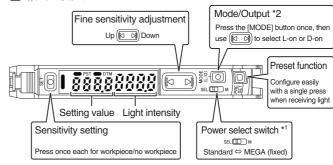
- Use the power supply with Class 2 output defined in NFPA70 (NEC: National Electrical Code).
- Power supply/ Control input/ Control output shall be connected to a single Class 2 source only.
- Use with the over current protection device which is rated 30V or more and not more than 1A

Included accessories

Instruction Manual 1pc.

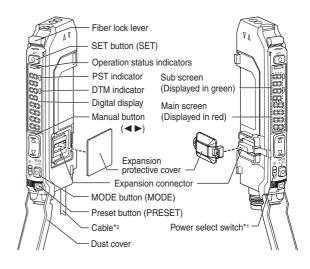
FS-N10 Series Quick Start

Quick Start



- *1 This is a channel switch on 2-output types. This is not equipped with the 0-line type.
 *2 Press and hold the [MODE] button to make advanced setting changes.

Names of Each Part of the Main Unit and Expansion Unit

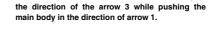


- *1 Setting to "M" locks the power mode to MEGA mode. The switch is a channel switch for the two output type. This is not equipped with the 0-line type.
- On the FS-N1□C□, this is an M8 connector rather than a cable. On the FS-N1□EN, this is an e-CON connector.

Mounting Unit

■ Mounting on a DIN Rail

- Align the claw at the bottom of the main body with the DIN rail, as shown in figure 1. While pushing the main body in the direction of the arrow 1, push down in the direction of arrow 2.
- To dismount the sensor, raise the main body in



Installation on a Wall (Main Unit Only)

Attach the unit to the optional mounting bracket (OP-73880), and secure with two M3 screws as shown in figure2.

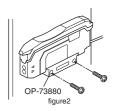
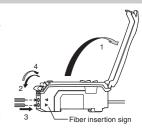


figure1

Connecting Fiber Unit

- Open the dust cover in the direction shown by
- 2 Move the fiber lock lever in the direction shown by arrow 2.
- Insert a fiber unit into the amplifier as indicated by arrow 3 (approximately 14 mm).
- Move the fiber lock lever in the direction shown by arrow 4 to secure the fiber.

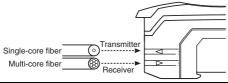


Note If a thin fiber unit is used, an adapter provided with the thin fiber unit will be

Unless the correct adapter is connected, the thin fiber unit will be loose and not detect targets correctly (the adapter is supplied with the fiber unit).

Cable outer dia	Adapter	Appearance
φ1.3	Adapter A (OP-26500)	
φ1.0	Adapter B (OP-26501)	(S)

To connect the coaxial reflective type fiber unit to the amplifier, connect the single-core fiber to the transmitter side, and connect the multiple-core fiber to the receiver side.



Connecting Multiple Amplifiers

Up to 16 expansion units can be connected to one main unit. However, two output types will be



Mount on DIN rail and install on metal surface when connecting to multiple amplifiers or mounting main units together.

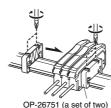
Note

- · When connecting with units other than N-bus (a general term for the KEY-ENCE wire-saving connection system) compatible sensor amplifiers, including the FS-N10 Series, and the network unit NU Series, consult your nearest KEYENCE dealer.
- Turn the power off before connecting multiple expansion units.
- Do not touch the expansion connector with your bare hands.
- Remove the protection covers from the main unit and expansion unit(s).



- f 2 Install the amplifiers on the DIN rail one at a time
- Slide the main unit and expansion unit(s) together. Engage the two claws of the expansion unit with the recesses on the main unit side until you hear/ feel a click.
- Attach the end units (option: OP-26751) to the DIN rail in the same way as step (2).
- 5 Secure the amplifiers between the end units. Tighten the screws at the top (two screws x two units) with a Phillips screwdriver to fix the end units.





Calibration Method

■ Detecting Even Small Differences

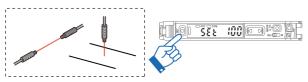
Two-point Calibration

Two-point calibration is the basic method of calibration.

Press the [SET] button once without the workpiece, and then press it once again with the workpiece

Press the [SET] button with no workpiece.

[SET] will be displayed on the sub-menu (green display).



Press the [SET] button with workpiece

The values will be set and the submenu (green display) will flash. The values will be set to the mid-point between the light intensity when there is no workpiece, and the light intensity when there is a workpiece



---" flashes for two seconds on the main screen, the light intensity is too small between conditions when the workpiece is absent and when it is present. These values will be set, but there is the possibility that detection may become unstable

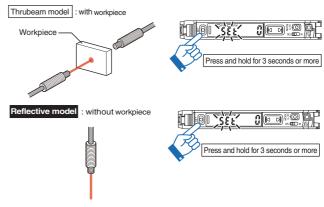
Other Calibration Methods

■ Increased Resistance to Dust and Dirt

Maximum Sensitivity Calibration

In the state shown below, press and hold the [SET] button for three seconds or more. Stop pushing when "5EL" flashes.

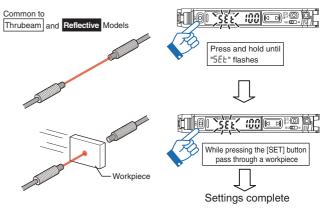
The sensitivity is set slightly higher than the received light intensity.



■ Calibrate with a Moving Workpiece

Fully Automatic Calibration

Press and hold the [SET] button with no workpiece in place. While "5EL" is flashing, pass a workpiece through. (Continue pressing the [SET] button while the workpiece passes through.)

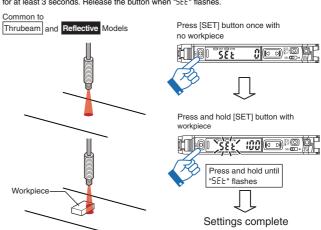


■ Position Workpiece

Positioning Calibration

Press the [SET] button with no workpiece.

Place the workpiece in the location you wish to position it. Press and hold the [SET] button for at least 3 seconds. Release the button when "5EL" flashes.



Simple, User Friendly Functions

Setting the Current Value to 100.0

With the FS-N10 Series, you can set the current value to 100.0 using simple operations. Standardizing the current value makes it possible for the sensor amplifiers to instantly differentiate reductions in light intensity and is useful in predicting the need for maintenance.



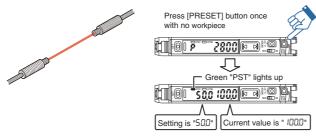
- The various Preset functions listed below cannot be used when the Zero-Shift function is enabled. Disable the Zero-Shift function before executing the following functions.
- The Preset functions are not suited for transparent workpieces and other cases of detection with low light intensity differences.



You can disable various Preset functions by pressing and holding the [PRESET] button.

Preset Function

This function adjusts the current value to " 1000". With light received, press the [PRESET] button. The current value is set to " 1000".



Pressing the [PRESET] button changes the setting and current value as shown below.

Presetting with preset disabled:

The setting is changed to "500". The setting can be changed via the normal calibration method.

Presetting with preset enabled:

Only the current value is changed to " 1000", and the setting is not changed.



Handy Uses for the Preset Function

This function is most useful when performing simple detection using a thrubeam model fiber unit (e.g. completely blocked detection, such as when all light axes of the fiber unit are interrupted by opaque workpieces).

Work-Preset Function

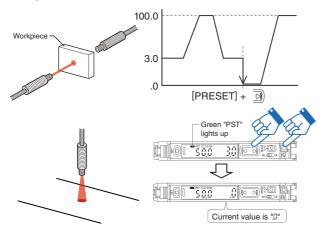
This function adjusts the current value to "D".

After executing the Preset function in a condition in which you would like " IDDD" to be displayed, executing this function in a condition in which you would like "D" to be displayed, will adjust any two points to " IDDD" and "D".



The Work-Preset function can be used while the Preset function is in use

Pressing the [PRESET] button and the) button at the same time will set the current value at that time to "". Values that have been set to " 1000" with the Preset function cannot be changed

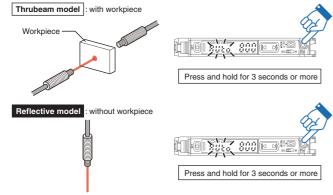




When using this function with reflective models, " IDDD" will be displayed when there is a workpiece, and """ will be displayed when there is no workpiece, making it easy to know when the workpiece is present or absent. Additionally, even when with a reflective model, the background has higher light intensity than the workpiece, if you set a condition with low light intensity to " IDDD" using the Preset function and then using the Work-Preset function, register a condition with high light intensity as "D", the background will display as "D" and when the workpiece is present, it will be displayed as " 1000".

Maximum Sensitivity Preset Function

This function sets conditions that will serve as reference, to "D" and adjusts conditions with slightly high light intensity as " IDDD". This is useful when you would like to perform detection using the background as a reference with reflective models. In the following conditions, press and hold the [PRESET] button for 3 seconds or more then release your finger when "Rubo" is flashed.



- The maximum value for the light intensity while the [PRESET] button is being pressed is set to "D", and light-intensity that is slightly higher than the maximum value at that time will be adjusted to " IDDD".
- The setting value is "500"
 The green [PST] indicator will light up.

Note

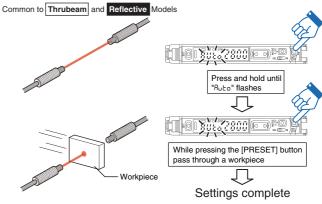
Cannot be executed when the Preset function is already being used (when the [PST] indicator is flashing). Press and hold the [PRESET] button to disable the Preset function before executing this function.

Full Auto Preset Function

This function automatically differentiates between two conditions (presence/absence of workpiece) and adjusts the current values to " IDDD" and "D". This is effective for cases when the workpiece is moving at high-speed.

Press and hold the [PRESET] button with no workpiece in place. While "Rubo" is flashing,

pass a workpiece through. (Continue pressing the [PRESET] button while the workpiece passes through.)



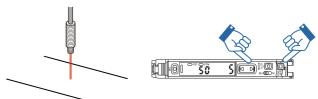
- Near-maximum values while the [PRESET] button is being pressed and held are adjusted to " 1000" and near-minimum values are adjusted to "0".
- The setting value is changed to "500"
- The green [PST] indicator will light up

Cannot be executed when the Preset function is already being used (when the [PST] indicator is flashing). Press and hold the [PRESET] button to disable the Preset function before executing this function.

■ Set Current Value to "0"

The Zero Shift Function

This function is primarily used with reflective models. Press the [PRESET] button and button at the same time.



- The current value is set to "fil"

The zero shift and preset function cannot be used together. To use the preset function, you must first disable the zero shift function.

Disable the Zero Shift Function

Press and hold the [PRESET] button to disable the zero shift function



Handy Uses for the Zero Shift Function

This function is primarily used to set the current value to "0" on a reflective model fiber unit

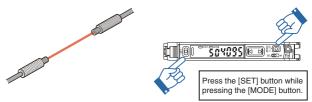
When a reflective model is first installed, the light intensity is sometimes not set to "0"

If this happens, using the zero shift function to set the value to "0" when there is no workpiece allows for easier understanding of the difference in light intensity.

Adjusting the current intensity value when it is too large (when saturated).

Use the Saturation Recovery Function

Press the [SET] button while pressing the [MODE] button.



After adjusting the light transmission level and light intensity sensitivity, the current values will be adjusted to within the ranges listed in the table that follows

Power mode	Light intensity setting range
HSP*, FINE, TURBO	2047 ± 350
SUPER	4095 ± 500
ULTRA, MEGA	5000 ± 600

^{*}HIGH SPEED

Disable Saturation Recovery

When the saturation recovery function is enabled, press the [SET] button while pressing the [MODE] button to cancel it.





Handy Uses for the Saturation Recovery Function

This function is useful when the intensity value is saturated after installation. This function corrects the saturation via a simple operation, by automatically calibrating the light transmission level and light intensity gain.

Output Switch

Either light-ON (L-on) mode or dark-ON (D-on) mode can be selected.

1 While the current value is displayed, press the [MODE] button once.

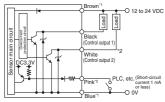


2 Use D to switch the output (L-on/d-on), then press the [MODE] button again. The output change completes, and the display returns to the current value.

Connecting to External Devices

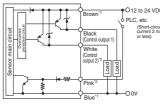
■ Cable Types

FS-N11N/N12N/N13N/N14N



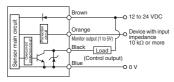
*1 FS-N11N/N13N only *2 FS-N13N/N14N only

FS-N11P/N12P/N13P/N14P



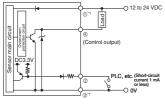
*1 FS-N11P/N13P only *2 FS-N13P/N14P only

FS-N11MN



■ M8/e-CON Connector Types

FS-N11CN/N12CN/N11EN/N12EN

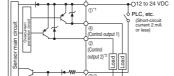


*1 FS-N11CN/N11EN only

M8 connector Pin layout

e-CON connector Pin layout





FS-N11CP/N12CP/N13CP/N14CP

- *1 FS-N11CP/N13CP only
- *2 FS-N13CP/N14CP only
- *3 FS-N11CP/N12CP only

M8 connector Pin layout



■ M8 connector Cable (Sold Separately)

For FS-N11CN/N11CP/N12CN/N12CP/N13CP/N14CP



Pin - Pin and wire color table

Connected Wire color

Connected pin No.	Wire color
1	Brown
2	White
3	Blue
4	Black

Error Displays and Corrective Actions

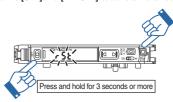
Error display	Cause	Solution
ErC	Overcurrent in the control output.	Check the load and return the current within the rated value.
ErE	Failed to write/load the internal data.	Perform initialization (p.4).
End APC	Large load on the light source.	Replace the sensor if highly precise detection is required.
Loc	The keylock function is ON.	For disabling (setting) method, see "FS-N10 Series User's Manual".

Consult your nearest KEYENCE office regarding error displays other than the ones listed above.

Initializing the Settings

■ Initialization Method

1 Press and hold the [SET] and [PRESET] buttons simultaneously for three seconds.



2 Use the local to select "r5t", then press the [MODE] button.

3 Use the 🔯 to select " 'n' it ", then press the [MODE] button.
After initialization is complete, the display returns to the current value.

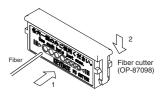
Initial Settings

Setting	Initial Value
Power mode	FINE
Detection mode	Std (Normal)
Setting value	50
Output switch	L-on

Using a Fiber Cutter and Cautions for Use

■ Using a Fiber Cutter

- Insert the fiber into the cutter hole.
- 2 Bring down the blade in a single, swift motion to cut the fiber.



Always insert fiber from the side with writing

■ Cautions for Using a Fiber Cutter

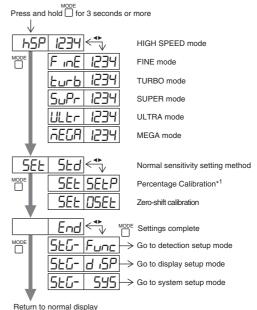
• The fiber cutter comes with the fiber unit.

Failure to follow the cautions below could reduce the detection range.

- When cutting a fiber unit to be attached to the FS-N10 Series, be sure to use a gray fiber cutter (OP-87098)
- Stopping the blade midway could cause a bad cut plane, reducing the detection range.
- Do not use the same hole twice.

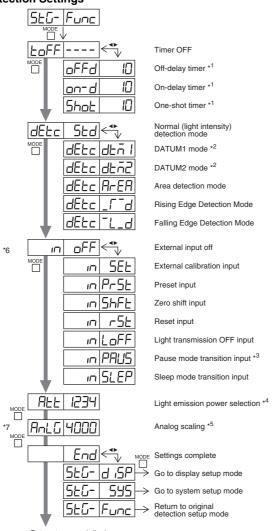
Function Configuration

■ Basic Setting



*1 You can press the button to set between the range of -99P to 99P.

■ Detection Settings

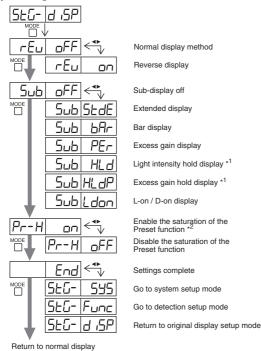


- Return to normal display
- *1 Press the ____ button to set between the range of | and 9999(ms).

 *2 Press the ____ button to set the retouch sensitivity to a range of between LEu | and LEu3 and set the arrning output level to a range of between DP and IDDP.
- *3 Press the button to toggle between oFF/on/LEEP.
- Can be set between the range of I and IDD.
- *5 Can be set between the range of 100 and 9999
- Can be used only for the types with the external input.

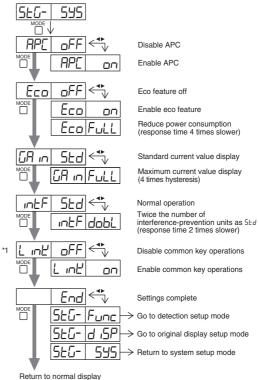
 Note that these functions can be used via communication when connecting with the network
- *7 Only monitor output types (FS-N11MN).

■ Display Settings



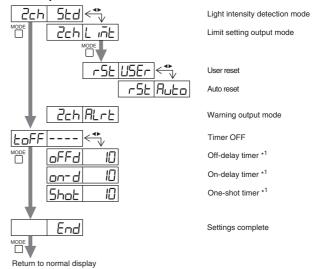
- *1 Press the ☐ button to toggle between 5£d/P^P_/b^b_/P_b^P_b.
 *2 Press the ☐ button to set between the range of 100P and 200P.

■ System Settings



*1 Main unit only.

■ Two Output *2



- *1 Press the button to set between the range of I and 9999(ms).
- *2 Only 2 output types (FS-N13N/N13P/N14N/N14P/N13CP/N14CP).

Specifications

Main Unit (with output cable) (with output cable) Discource Control output Control Not output Control Control output Control Control Control output Control Contr	- Expansion uni (without output cable - FS-N10 N/A*2							
Model NPN	(without output cable							
PNP FS-N11P FS-N12P FS-N11CP FS-N12CP - - FS-N13P FS-N14P FS-N13CP FS-N14CP -								
PNP FS-N11P FS-N12P FS-N12P FS-N12P FS-N12P FS-N12P FS-N12P FS-N13P FS-N14P FS-N13P FS-N14CP - Control output 1 output 1 output 1 output 1 output 1 output 2 output 2 output 2 output 2 output 1 output N. Monitor output (1 to 5 V) -								
Monitor output (1 to 5 V) - - - - - - - - 1 output	N/A*2 - -							
External input - 1 input	-							
Light source LED Red 4-element LED (wavelength 630 nm) Response time 50 μs (HIGH SPEED)/250 μs (FINE)/500 μs (TURBO)/1 ms (SUPER)/4 ms (ULTRA)/16 ms (MEGA) Output toggle Light-ON/dark-ON toggle Timer function Timer OFF, OFF delay, ON delay, One-shot Control output NPN output output max: 100 mA or less; 2 output total: 100 mA or less (used stand-alone)/20 mA or less (multiple connections); residual voltage 1 V or less PNP output PNP open collector 24 V; 1 output max: 100 mA or less; 2 output total: 100 mA or less (used stand-alone)/20 mA or less (multiple connections); residual voltage 1 V or less	-							
Response time 50 μ s (HIGH SPEED)/250 μ s (FINE)/500 μ s (TURBO)/1 ms (SUPER)/4 ms (ULTRA)/16 ms (MEGA) Output toggle Light-ON/dark-ON toggle Timer function Timer OFF, OFF delay, ON delay, One-shot Control output NPN output one collector 24 V; 1 output max: 100 mA or less; 2 output total: 100 mA or less (used stand-alone)/20 mA or less (multiple connections); residual voltage 1 V or less PNP output PNP open collector 24 V; 1 output max: 100 mA or less; 2 output total: 100 mA or less (used stand-alone)/20 mA or less (multiple connections); residual voltage 1 V or less								
Output toggle Timer function Timer OFF, OFF delay, ON delay, One-shot Control output NPN output Output NPN output NPN output NPN output NPN output NPN output NPN output Output NPN output NPN output NPN output NPN output NPN output NPN open collector 24 V; 1 output max: 100 mA or less; 2 output total: NPN output NPN outpu								
Timer function Timer OFF, OFF delay, ON delay, One-shot Control output NPN								
Control output NPN output NPN open collector 24 V; 1 output max: 100 mA or less; 2 output total: 100 mA or less (used stand-alone)/20 mA or less (multiple connections); residual voltage 1 V or less PNP output PNP output PNP output 100 mA or less (used stand-alone)/20 mA or less; 2 output total: 100 mA or less (used stand-alone)/20 mA or less (multiple connections); residual voltage 1 V or less								
output 100 mA or less (used stand-alone)/20 mA or less (multiple connections); residual voltage 1 V or less PNP output PNP output PNP output 100 mA or less (used stand-alone)/20 mA or less; 2 output total: 100 mA or less (used stand-alone)/20 mA or less (multiple connections); residual voltage 1 V or less								
PNP output PNP open collector 24 V; 1 output max: 100 mA or less; 2 output total: 100 mA or less (used stand-alone)/20 mA or less (multiple connections); residual voltage 1 V or less								
100 mA or less (used stand-alone)/20 mA or less (multiple connections); residual voltage 1 V or less	, , ,							
Monitor output ³ 1 to 5 V voltage output; load resistance 10 kΩ or more; repeat precision ± 0.5% of F.S.; 1 ms response time (HIGH SPEED, FINE, TURBO) ³	1 to 5 V voltage output; load resistance 10 k Ω or more; repeat precision \pm 0.5% of F.S.; 1 ms response time (HIGH SPEED, FINE, TURBO) ^{*4}							
External input inp								
Expansion Units Up to 16 units can be connected (total of 17 units including the main unit). Note that the two-output type is counted as two units.								
Protection circuit Protection against reverse power connection, output overcurrent, and output surge								
Number of interference								
of for HIGH SPEED; 4 for FINE; 8 for TURBO/SUPER/ULTRA/MEGA (When set to double, the number of interference-prevention units will be doubled.)	ıled.)							
Rating Power voltage 12 to 24 V DC ± 10% ripple (P-P) 10% or less								
NPN Normal:900 mW or less (36 mA max. at 24 V, 48 mA max. at 12 V) ⁻⁶								
	Eco on mode:800 mW or less (32 mA max. at 24 V, 39 mA max. at 12 V) ¹⁶							
Eco Full mode:470 mW or less (19 mA max. at 24 V, 23 mA max. at 12 V)								
PNP Normal : 1050 mW or less (42 mA max. at 24 V,								
Normal : 950 mW or less (39 mA max. at 24 V, 52 mA max. at 12 V) ¹⁶ 56 mA max. at 12 V) ¹⁶								
Eco on mode . 850 mW or less (35 mA max at 24 V, 44 mA max at 12 V) ¹⁶ Eco on mode . 950 mW or less (38 mA max at 24 V,	-							
Fco Full mode 520 mW or less (21 mA max, at 24 V, 26 mA max, at 12 V) 47 mA max, at 12 V)								
Eco Full mode: 600 mW or less (24 mA max. at 24 V,								
29 mA max. at 12 V)								
Environme Operating ambient Incandescent lamp: 20,000 lx or less; Sunlight: 30,000 lx or less	Incandescent lamp: 20,000 lx or less; Sunlight: 30,000 lx or less							
resistance Prograting ambient								
Upper large minutes in large in the state of								
Operating ambient humidity 35 to 85% RH (no condensation)								
Vihreston								
resistance 10 to 55 Hz Compound amplitude 1.5 mm, 2 nours for each of X,Y,Z axis	10 to 55 Hz Compound amplitude 1.5 mm, 2 hours for each of X,Y,Z axis							
Shock resistance 500 m/s ² 3 times for each of X,Y,Z axis								
Case material Both main unit and expansion unit housing material: Polycarbonate								
Case dimensions H30.3mm x W9.8mm x L71.8mm								
Weight Approx 75g Approx 45g Approx 22g Approx 22g Approx 22g Approx 22g Approx 22g Approx 22g Approx 80g Approx 70g Approx 22g Approx 22g Approx 75g Approx 75g Approx 22g Approx 75g Approx 75g Approx 22g Approx 25g Appr	1							

- Use a cable length of 30 m or less for M8 connector and e-CON connector types.
- Counted as 1 output when connecting with the network unit NU Series.
- FS-N11MN only
- SUPER: 1.2 ms, ULTRA: 1.8ms, MEGA: 4.2 ms
- Input time is 25 ms (ON)/25 ms (OFF) only when external calibration input is selected. Increases 100 mW (4.0 mA) for High Speed mode
- *6
- One or two more units connected: -20 to +55°C; 3 to 10 more units connected: -20 to +50°C; 11 to 16 more units connected: -20 to +45°C. When using 2-outputs, one unit is counted as two units. All temperature regulations are for when the unit is mounted on a DIN rail and installed on metal sheeting.

WARRANTIES AND DISCLAIMERS

- (1) KEYENCE warrants the Products to be free of defects in materials and workmanship for a KEYENCE warrants the Products to be free of defects in materials and workmanship for a period of one (1) year from the date of shipment. If any models or samples were shown to Buyer, such models or samples were used merely to illustrate the general type and quality of the Products and not to represent that the Products would necessarily conform to said models or samples. Any Products found to be defective must be shipped to KEYENCE with all shipping costs paid by Buyer or offered to KEYENCE for inspection and examination. Upon examination by KEYENCE, KEYENCE, at its sole option, will refund the purchase price of, or repair or replace at no charge any Products found to be defective. This warranty does not apply to any defects resulting from any action of Buyer, including but not limited to improper installation. obes not apply to any derects resulting from any action of buyer, including but not immed to improper installation, improper interfacing, improper repair, unauthorized modification, misapplication and mishandling, such as exposure to excessive current, heat, coldness, moisture, vibration or outdoors air. Components which wear are not warranted.

 (2) KEYENCE is pleased to offer suggestions on the use of its various Products. They are only suggestions, and it is Buyer's responsibility to ascertain the fitness of the Products for Buyer's intended use. KEYENCE will not be responsible for any damages that may result from the use of the Products.
- (3) The Products and any samples ("Products/Samples") supplied to Buyer are not to be used internally in humans, for human transportation, as safety devices or fail-safe systems, unless their written specifications state otherwise. Should any Products/Samples be used in such a manner or misused in any way, KEYENCE assumes no responsibility, and additionally Buyer will indemnify KEYENCE and hold KEYENCE harmless from any liability
- or damage whatsoever arising out of any misuse of the Products/Samples.

 OTHER THAN AS STATED HEREIN, THE PRODUCTS/SAMPLES ARE PROVIDED WITH NO OTHER WARRANTIES WHATSOEVER. ALL EXPRESS, IMPLIED, AND STATUTORY WARRANTIES, INCLUDING, WITHOUT LIMITATION, THE WARRANTIES OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE, AND NON-INFRINGEMENT OF PROPRIETARY RIGHTS, ARE EXPRESSLY DISCLAIMED.
 IN NO EVENT SHALL KEYENCE AND ITS A FFILIATED ENTITIES BE LIABLE TO ANY
 PERSON OR ENTITY FOR ANY DIRECT, INDIRECT, INCIDENTAL, PUNITIVE, SPECIAL PERSON OR ENTITY FOR ANY DIRECT, INDIRECT, INCIDENTAL, PUNITIVE, SPECIAL OR CONSEQUENTIAL DAMAGES (INCLUDING, WITHOUT LIMITATION, ANY DAMAGES RESULTING FROM LOSS OF USE, BUSINESS INTERRUPTION, LOSS OF INFORMATION, LOSS OR INACCURACY OF DATA, LOSS OF PROFITS, LOSS OF SAVINGS, THE COST OF PROCUREMENT OF SUBSTITUTED GOODS, SERVICES OR TECHNOLOGIES, OR FOR ANY MATTER ARISING OUT OF OR IN CONNECTION WITH THE USE OR INABILITY TO USE THE PRODUCTS, EVEN IF KEYENCE OR ONE OF ITS AFFILIATED ENTITIES WAS ADVISED OF A POSSIBLE THIRD PARTY'S CLAIM FOR DAMAGES OR ANY OTHER CLAIM AGAINST BUYER. In some jurisdictions, some of the foregoing warranty disclaimers or damage limitations may

BUYER'S TRANSFER OBLIGATIONS:

If the Products/Samples purchased by Buyer are to be resold or delivered to a third party, Buyer must provide such third party with a copy of this document, all specifications, manuals, catalogs, leaflets and written information provided to Buyer pertaining to the Products/Samples

KEYENCE CORPORATION

1-3-14, Higashi-Nakajima, Higashi-Yodogawa-ku,

Osaka, 533-8555, Japan PHONE: +81-6-6379-2211

www.keyence.com

Phone: +65-6392-1011

Phone: +421 2 5939 6461

Phone: +41 43 455 77 30

Phone: +886-2-2718-8700

Phone: +66-2-369-2777

Phone: +44-1908-696900

Phone: +1-201-930-0100

SINGAPORE

SLOVAKIA

TAIWAN

USA

THAILAND

UK & IRELAND

SWITZERLAND

AUSTRIA HUNGARY Phone: +43-2236-378266-0 Phone: +36 14 748 313

BELGIUM ITALY

Phone: +32 1 528 12 22 Phone: +39-2-6688220

CANADA JAPAN Phone: +1-905-696-9970 Phone: +81-6-6379-2211

CHINA **KOREA**

Phone: +86-21-68757500 Phone: +82-31-642-1270

CZECH REPUBLIC MALAYSIA Phone: +60-3-2092-2211 Phone: +420 222 191 483 FRANCE MEXICO

Phone: +33 1 56 37 78 00 Phone: +52-81-8220-7900 **GERMANY NETHERLANDS**

HONG KONG Phone: +852-3104-1010 Phone: +48 71 36861 60

Specifications are subject to change without notice.

Phone: +49-6102-36 89-0

Phone: +31 40 20 66 100