

SPECIFICATION FOR APPROVAL

MODEL NO. : AK1782HB P.S. (AT)

DESCRIPTION : _____

SPEC NO. : SA-0120150105002

ISSUE DATE : 2018.07.02

REVISION : F

THIS OFFER IS MADE ACCORDING TO YOUR CURRENT INQUIRY.
UNLESS OTHERWISE REVISED, THIS SPECIFICATION WILL BE FINAL FOR
ALL FUTURE PRODUCTION OF ORDERS FROM YOUR RESPECTED COMPANY

KINDLY STUDY IN DETAILS AND RETURN TO US THE DUPLICATE DULY
SIGNED AS YOUR CONFIRMATION OF SAME.



ADDA CORP.
REGISTERED TO ISO 9001
ISO/TS 16949
CERTIFICATE NO.A8035



ADDA CORPORATION

BRUSHLESS AXIAL COOLING FANS

Customer	:		Ref: (RoHS)
Adda Model No	:	AK1782HB	P.S: (AT)
Samples attached	:	Piece(s),	
Safety Approval	:	UL,CUL, TUV,CE	TUV:EN 60335-1:2012+A11 EN 60335-2-80:2003+A1+A2 UL:UL 507 CE: EN 55014-1:2006+A1+A2 EN 55014-2:2015 EN 61000-3-2:2014 EN 61000-3-3:2013
<u>Specifications</u>			
<u>ITEM</u>		<u>SPECIFICATION / CONDITION</u>	
DIMENSIONS	:	176x176x89 mm	
BEARING TYPE	:	TWO BALL	
RATED VOLTAGE	:	230 VAC	
OPERATING VOLTAGE RANGE	:	200 VAC – 240 VAC	
OPERATIONG FREQUENCY	:	50 / 60 Hz	
REAL CURRENT	:	0.21 / 0.23 Amp	
REAL POWER	:	40.90 / 49.50 Watt	
RATED CURRENT	:	0.21 / 0.23 Amp + 10%	
RATED POWER	:	48.30 / 52.90 Watt	
RATED SPEED	:	2800 / 3200 RPM ± 10%	
AIR FLOW	:	330.000 / 380.000 CFM (min: 297.00 / 342.00 CFM)	
AIR FLOW	:	9.345 / 10.761 CMM (min: 8.411 / 9.685 CMM)	
		/ (at zero static pressure)	
STATIC AIR PRESSURE	:	0.640 / 0.811 Inch H ₂ O (min: 0.52 / 0.66 Inch H ₂ O)	
STATIC AIR PRESSURE	:	16.256 / 20.574 mm H ₂ O (min: 13.167 / 16.664 mm H ₂ O)	
		/ (at zero air flow)	
NOISE LEVEL	:	66.4 / 70.0 dB(A) (max.: 70.4 / 74.0 dB(A))	
MOTOR PROTECTION	:	Thermal Protect	
LIFE EXPECTANCY	:	50000 Hours at 25°C / 65% RH	
NET WEIGHT	:	1800 Gram.	
PACKING	:	10 pcs. Per Export Carton.	

Unless otherwise stated, the relative humidity is 65%, and the temperature is 25°C for the standard testing.
Should you have any doubt, please refer to the environmental conditions specified in the acknowledgement document.



SPECIFICATION

1 · 0 Scope : This documentation defines the mechanical & electrical characteristics of AC brushless fans.

2 · 0 Material :

2 · 1 Housing High quality aluminum die-casting frame flated with black paint.

2 · 2 Fan blade UL 94V - 0 Glass filled polyester (P.B.T)

2 · 3 RoHS wire UL 1015 , 20 AWG

2 · 4 Connector Not included in this fan

Note as : _____

3 · 0 Dimension & construction : All dimension, direction of rotation and air flow, rated characteristics are specified in drawing & data-sheet of enclosed.

4 · 0 Characteristics definition :

4 · 1 Rated current : Rated current shall be measured after 30 minutes continuous rotation at rated voltage.

4 · 2 Rated speed : Rated speed shall be measured after 30 minutes continuous rotation at rated voltage.

4 · 3 Start voltage : The voltages that enable to start the fan by sudden switch on.

4 · 4 Input power : Input power shall be measured after 30 minutes continuous rotation at rated voltage.

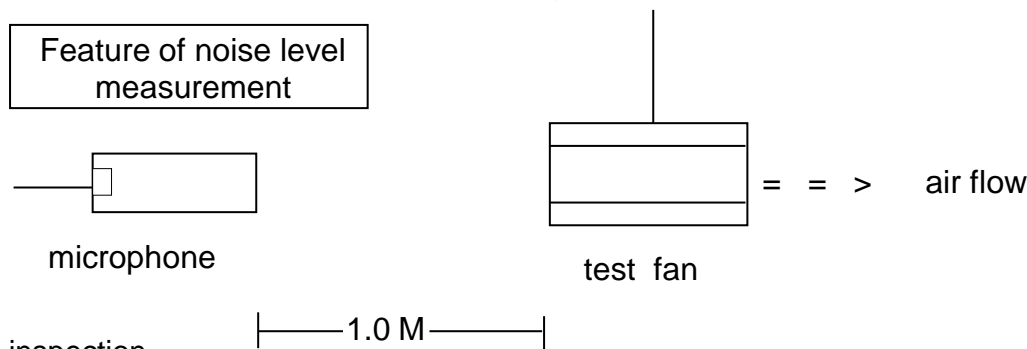
4 · 5 Locked current : Locked current shall be measured with in one minutes or rotor locked , After 30 minutes continuous rotation at rated voltage in clean air.

4 · 6 Air flow & static pressure : The air flow data and static pressures are determined in accordance with AMCA-210 standard in a double-chamber testing with intake-side measurement.



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- 4 · 7 Noise level : The measurement of noise level is carried out with reference to CNS8753 in a anechoic chamber with the microphone positioned 1 M from the air intake. Testing fan shall be hung in clear air.



5 · 0 Mechanical inspection

- 5 · 1 Rotation direction : Clockwise from the front face of the fan. A clear " = = > " (arrow mark) shall be found on the body of housing .
- 5 · 2 Safe design : All fans have intergrated protection against locked rotor condition so that there can be no damage on winding and / or any electrical components. Restart is automatic as soon as any constraint to running has been released.
- 5 · 3 Locked rotor protection : No damage shall be found for continuous 72 hours at condition of rotation locked. Restart is automatic as soon as constraint to running has be releessed.
- 5 · 4 Free drop shock : In minute package condition. The fan should withstand each one drop of three faces from 30 cm distance height onto 10 mm thickness of wooden board

6 · 0 Electrical inspection

- 6 · 1 Insulation resistance : 100 MΩ or more at 500 V megger.
- 6 · 2 Dielectric strength : 1 minute at 1500 VAC / 50-60Hz

7 · 0 Environmental

- 7 · 1 Operating Temperature : - 10°C ~ + 70°C
- 7 · 2 Humidity RH : 20 % ~ 85 % (Max)
- 7 · 3 Storage Temperature : Will satisfy performace standards after 500 hours storage at - 40 °C ~ 70 °C (normal humidity) with a 24 - hour recovery period at room temperature.



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7 · 4 Humidity : After 96 hrs, 95 % RH, $40 \pm 2 \text{ }^\circ\text{C}$ per MIL - STD - 202F, method 103B, Humidity test, The measured data of insulation resistance & dielectric strength should meet the specification listed in attach.

7 · 5 Thermal Shock : After thermal shock test per MIL - STD - 202F, method 107G, condition D, The measured data of insulation resistance & dielectric strength should the specification listed in datasheet.

7 · 6 Do not place or store the fan in the environment with high/low temperature/humidity. If the fan is stored for more than 6 months, functional test is highly recommended before using.

8 · 0 Remark

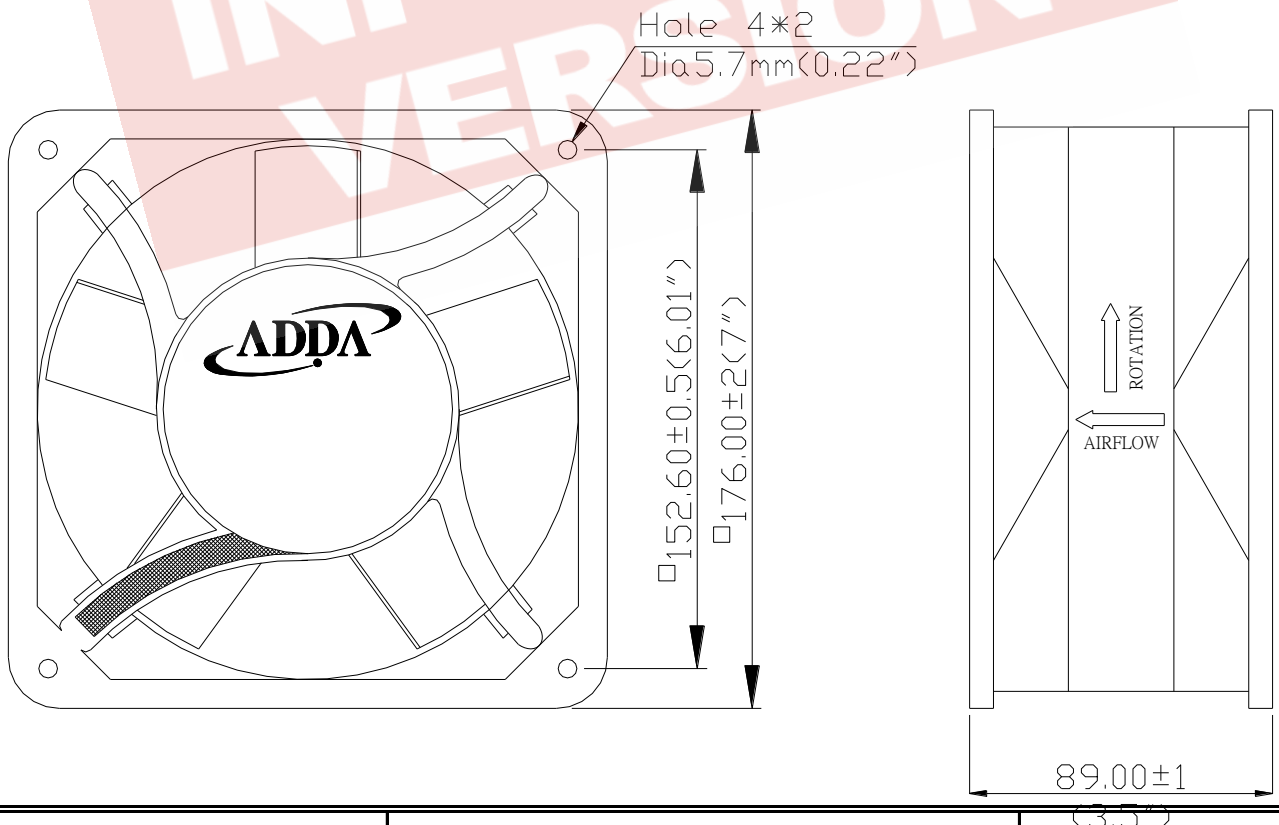
8 · 1 Material and construction are subject to change without advance notice. The changes should be within specification listed in this approved sheet.

8 · 2 All the fans shall meet the inspection under sampling plan MIL - STD - 105E, The AQL are as follow :

Critical	AQL = 0.25 %
Major	AQL = 1.00 %
Minor	AQL = 2.50 %



9 · 0 Drawing



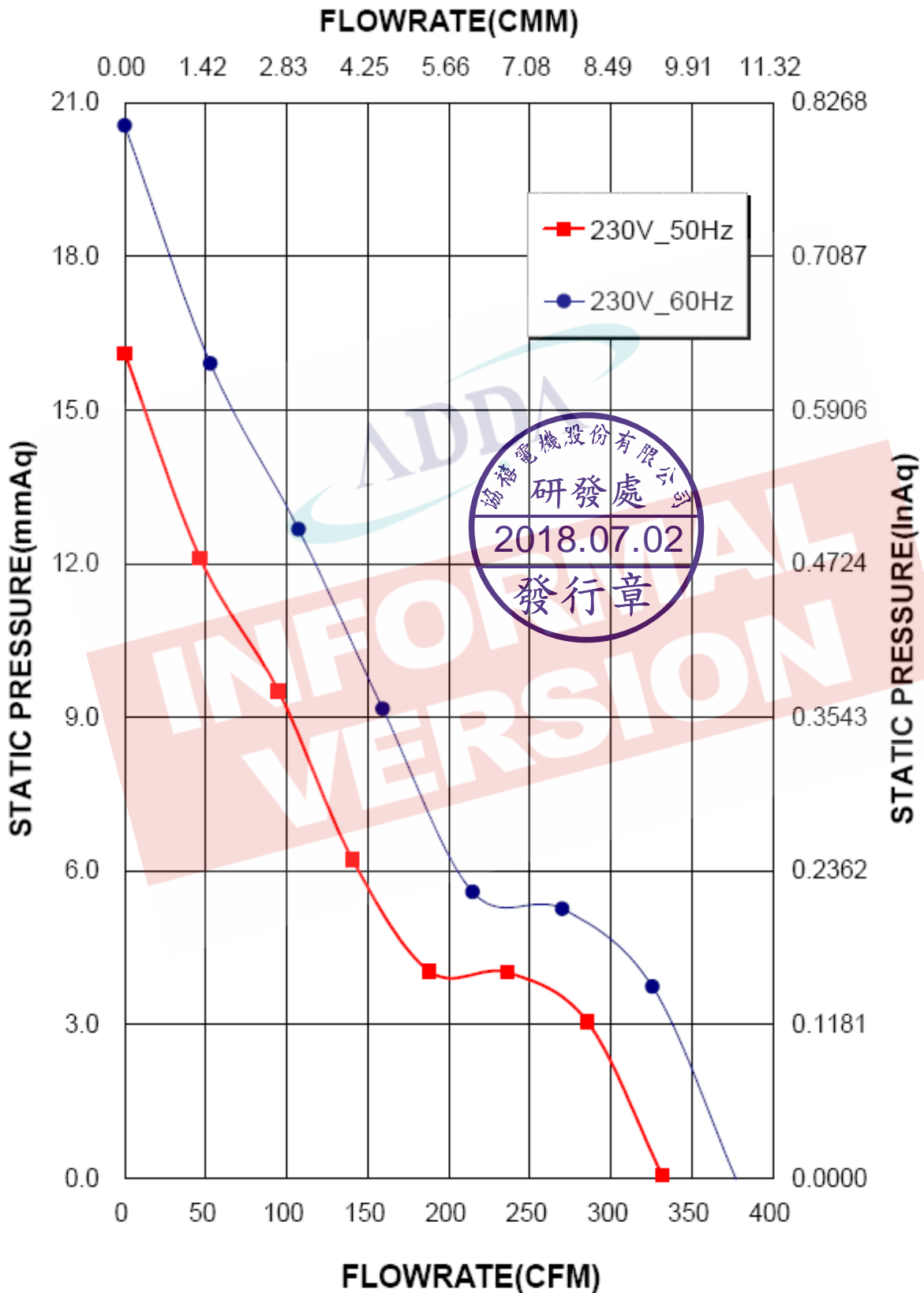
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10 · 0 Notes:

- 10.1 Please do not touch and push Fan Blade with fingers or others, fan blade and ball bearings may be damaged and it causes noise defect.
- 10.2 Do not carry the fan by its lead wires.
- 10.3. Every specific fan is designed for its certain application (project). Therefore, if you want to use this fan in other application (project), please inform ADDA first so that we can confirm whether there is any issue which might be incurred from the reason of this different application (project) or not.
- 10.4 The "Life Expectancy" of this fan has not been evaluated for use in combination with any end application. Therefore, the Life Expectancy in the Test Reports (L10 and MTTF Report) that relate to this fan is for reference only and shall not construe any kind of warranty of ADDA to the life of any specific fan, either expressed or implied.
- 10.5 The period of product warranty, unless otherwise agreed by ADDA in written, shall be 12 months starting from the date of production.



Fan Performance Curve



協禧電機股份有限公司
研發處
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INFORMATION VERSION